Biological excess phosphorus removal — Steady state process design

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Abstract

From the Kinetic model describing phosphorus (P) release and P uptake, design equations are developed to determine the release, uptake and removal of P in modified Bardenpho and UCT systems under constant flow and load conditions. Knowing the influent COD and TKN concentrations, for specified sludge age and anaerobic mass fraction, the fraction of influent readily biodegradable COD converted to short-chain fatty acids by the non-polyP organisms (and the associated P release to sequester the short-chain fatty acids), are calculated. In this manner the influent substrate fractions available to the polyP and non-polyP organisms are determined, and the respective masses of organisms generated from the substrate are calculated. From the mass of sludge wasted per day, the concentration of P removed from the influent is calculated. The calculated P removal correlates well with the removal observed in laboratory-scale systems treating municipal waste flows, over wide ranges of sludge ages and influent characteristics.

Introduction

Although considerable research effort worldwide has been directed towards improving understanding of the biological excess phosphorus (P) removal phenomenon, designs of activated sludge systems to accomplish biological excess P removal still are based on experience and semi-empirical methods (Siebritz et al., 1983 and Wentzel et al., 1985). Clearly, the need exists for design procedures based on more fundamental behavioural patterns and kinetics.

Recently, a model describing the kinetic behaviour of enhanced cultures of the organisms mediating biological excess P removal (generically termed polyP organisms) has been developed (Wentzel et al., 1988a; Wentzel et al., 1989a; Wentzel et al., 1989b). This model is highly complex and incorporates 13 processes and 14 compounds. However, for description of steady state enhanced culture systems, the model can be greatly simplified with only minor concessions to accuracy.

These two models (the kinetic model and its simplified steady state version) apply strictly to description of enhanced cultures of polyP organisms. For descriptions of mixed cultures of polyP and non-polyP organisms, the models require modification: Enhanced culture systems require input of short-chain fatty acids (SCFA) to the anaerobic reactor, a situation not present in "normal" mixed culture biological excess P removal systems. In the mixed culture systems (e.g. in systems treating municipal waste streams) the SCFA need to be produced by the action of non-polyP organisms. Hence, description of the non-polyP organism behaviour also is required in a model for mixed culture biological excess P removal systems. This paper describes the development of a steady state design procedure, with the associated equations, for biological excess P removal in "normal" mixed culture activated sludge systems.

Enhanced cultures

Enhanced culture behaviour

In developing simplified steady state equations for the enhanced cultures it is useful first to describe briefly the overall behaviour of the polyP organisms in such cultures.

*To whom all correspondence should be addressed. Received 2 May 1989 Development of enhanced cultures of polyP organisms basically requires anaerobic/aerobic sequencing with short-chain fatty acids (SCFA) present in the anaerobic phase (Wentzel et al., 1988a; Wentzel et al., 1988b).

In the anaerobic phase:

The SCFA are sequestered by the polyP organisms and stored as poly- β -hydroxybutyrate (PHB). The stored polyphosphate (polyP) is cleaved to provide energy for sequestration and the cleaved P is released to the bulk liquid. On a molar basis 1 mol P is released/mol of SCFA sequestered (≈ 0.5 mgP released/mg SCFA as COD sequestered).

In the aerobic phase:

Oxygen is available as an external electron acceptor and the stored PHB is utilised as a substrate source. A fraction of the PHB is oxidised to provide energy for growth and for polyP formation (with associated P uptake); the balance of the PHB is incorporated into new cell mass. From bioenergetics, the energy requirements for polyP formation are minor compared to the requirements for growth. The stored polyP is abstracted from the system via the waste activated sludge, to give a nett P removal.

Simplified model for P removal in enhanced cultures

It was stated earlier that the kinetic model describing polyP organism behaviour in enhanced cultures is relatively complex with many processes. Some of these processes have a relatively minor influence on the eventual mass of P removal; for the purpose of design these can be omitted. Others, within the usual ranges of system conditions, will not become operational, so that these also can be omitted for the purpose of design.

Two assumptions greatly simplify the development of the steady state model:

P release for anaerobic maintenance energy requirements is always small compared to P release for sequestration energy requirements, and thus can be neglected. The implication of this assumption is that the polyP content of the polyP organisms in the activated sludge wasted per day is constant. From experimental observations on enhanced cultures, and simulation studies using the polyP organism kinetic model,

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this assumption is completely acceptable.

• All the substrate sequestered in the anaerobic zone, and stored as PHB, is utilised in the subsequent aerobic zone. From simulation studies, using the polyP organism kinetic model, the sequestered substrate remaining at the discharge point of the aerobic zone in UCT and modified Bardenpho systems, is usually very small compared to the influent substrate available for sequestration.

Taking due account of the above two assumptions, and their implications, steady state equations can be developed for the enhanced culture systems.

Steady state equations

In developing the steady state equations cognisance must be taken of the anaerobic and aerobic states, and their associated processes.

Anaerobic release of P and sequestration of SCFA

In the enhanced culture systems acetate is the only substrate. (For details of the influent composition see Wentzel et al., 1988b.) The rate of acetate sequestration is zero order with respect to acetate and very rapid. As a consequence, in the usual range of anaerobic mass fractions employed in biological excess P removal systems (anaerobic mass fraction > 5 per cent), all the acetate will be sequestered in the anaerobic zone. Accordingly, there is no necessity for a kinetic expression for the sequestration — the total mass of acetate sequestered and stored as PHB (MS_{phb}) equals the mass of acetate supplied (MS_{he s}), i.e.

$$(MS_{phb}) = (MS_{bs,a})$$
 (both as mgCOD) (1)

The mass of P released (MP_{rel}) is proportional to the mass of acetate sequestered, i.e.

$$MP_{rel} = f_{P,rel}MS_{bs,a} \qquad (mgP)$$

where f_{P,rel} = constant of proportionality, P release/acetate sequestered = 0,5 mgP/mg acetate as COD.

Aerobic PHB utilisation and P uptake

The following steady state equations describe the various processes associated with PHB utilisation and P uptake:

Synthesis: Noting the assumption that all the PHB is utilised in the aerobic zone, then the biological active mass of polyP organisms synthesised (MX_{B,G} synthesis) is expressed as:

$$MX_{RG}(synthesis) = Y_GMS_{phb}$$
 (mgVASS) (3)

where Y_G = specific yield constant for polyP organisms = 0,45 mgVASS/mgCOD.

From Eq. (1), this equation is reformulated as:

$$MX_{B,G}$$
(synthesis) = $Y_GMS_{bs,a}$ (mgVASS) (4)

Endogenous mass loss: From the kinetic model, this process occurs during both the anaerobic and aerobic phases. Endogenous mass loss manifests as a decrease in the biological active organism

mass, and, inter alia, an accumulation of particulate endogenous residue. Kinetic rate expressions for these are obtained from the kinetic model. For the decrease in biological active mass:

$$\frac{dMX_{B,G}}{dt} = -b_G MX_{B,G} \qquad (mgVASS/d)$$
 (5)

where b_G = specific endogenous mass loss rate constant for polyP organisms = 0,04/d at 20°C.

For the increase in endogenous mass (MX_{EG})

$$\frac{dMX_{E,G}}{dt} = + b_G f_{Ep,G} MX_{B,G} \qquad (mgVESS/d) \qquad (6)$$

where f_{Ep,G} = fraction of polyP organisms that is unbiodegradable particulate residue = 0,25 mgVSS/mgVASS.

Biological active mass. From Eqs. (4) and (5), doing a mass balance over the system, we derive the steady state equation for the biological active mass of polyP organisms in the system (MX_{B,G}), i.e.

$$MX_{B,G} = \frac{Y_G MS_{bs,ai}R_s}{1 + b_G R_s} \quad (mgVASS)$$
 (7)

where R_s = system sludge age (d) $MS_{bs,ai}$ = influent mass of acetate supplied per day (mgCOD/d) = $Q.S_{bs,ai}$ = influent flow rate (ℓ /d) $S_{bs,ai}$ = influent acetate concentration (mgCOD/ ℓ)

Endogenous mass generated: From Eq. (6), doing a mass balance over the system, we derive an equation for the endogenous mass in the system generated by the polyP organism endogenous mass loss (MX_{E,G}), i.e.

$$MX_{E,G} = f_{Ep,G}b_GMX_{B,G}R_s$$
 (mgVESS) (8)

Total mass of sludge: In the enhanced cultures, because there is no inert material in the influent, the total volatile sludge mass in the system (MX_{G,t}) is given by:

$$MX_{G,t} = MX_{B,G} + MX_{E,G}$$
 (mg/VSS) (9)
=
$$\frac{Y_G MS_{b_s, ai} R_s}{(1 + b_G R_s)} \left[1 + f_{E_{p,G}} b_G R_s \right]$$
 (10)

Mass of sludge wasted/day: The mass of sludge wasted/day (ΔMX_{Gi}) , or equivalently at steady state the sludge production per day, is given by:

$$\Delta MX_{G,t} = MX_{G,t}/R_s \qquad (mgVSS/d) \qquad (11)$$

Mass of phosphorus removed/day: The mass of phosphorus removed/day (ΔMP) is via the P contained in the sludge wasted/day, i.e. in the active and endogenous mass wasted/day ($\Delta MX_{B,G}$ and $\Delta MX_{E,G}$ respectively):

$$\Delta MP = f_{XBG,P} \Delta MX_{B,G} + f_{XEG,P} \Delta MX_{E,G}$$

$$= f_{XBG,P} MX_{B,G} / R_s + f_{XEG,P} MX_{E,G} / R_s \quad (mgP/d) \quad (12)$$

where $f_{XBG,P}$ = fractional P content of biological active mass (mgP/mgVASS)

 $f_{XEG,P^{\dagger}}$ = fractional P content of endogenous polyP organism mass (mgP/mgVESS).

Hence the removal of P from the waste stream (ΔP) is given by:

$$\Delta P = \Delta MP/Q$$
 (mgP/ ℓ influent) (13)

where Q = influent flow rate (ℓd).

In Eq. (12), the fractional P content of the biological active mass of the polyP organisms ($f_{XBG,P}$) needs to be determined. This is achieved from the steady state experimental response of the enhanced cultures, as follows:

From Eqs. (7), (8), (11), (12) and (13), we solve for $f_{XBG,P}$, i.e.

$$f_{XBG,P} = \Delta P \frac{(1 + b_G R_s)}{S_{bs,ai} Y_G} - f_{XEG,P} \cdot f_{Ep,G} b_G R_s$$
(mgP/mgVASS) (14)

The fractional P content of the polyP organism endogenous mass $(f_{XEG,P})$ can be accepted at 0,03 mgP/mgVESS. From experimental data, with assumptions made above, all the parameters on the RHS of Eq. (14) are known, and $f_{XBG,P}$ can be calculated. Applying Eq. (14) to the four steady state enhanced culture systems, as reported by Wentzel et al. (1989b), values for $f_{XBG,P}$ were calculated and are shown in Table 1; the average value for $f_{XBG,P}$ of 0,41 mgP/mgVASS appeared to be acceptable. However, using this value for $f_{XBG,P}$ in correlating experimental data and theoretical predictions for mixed cultures (see below) it was found that $f_{XBG,P}$ is slightly high and that a value of 0,38 mgP/mgVASS gives improved predictions.

Mixed cultures

Having developed a simplified steady state model for enhanced cultures of polyP organisms the model now will be extended to incorporate mixed cultures of polyP and non-polyP organisms.

From the investigations of Wentzel et al. (1989a, 1989b) the polyP and non-polyP organism populations appear to act virtually independently of each other in the "normal" mixed cultures of biological excess P removal activated sludge systems. This allows that analysis of the two population groups can be largely separated. The only significant interaction, a one-directional one, is in the anaerobic zone:

In many "normal" municipal sewages the acetate (or other SCFA) content is small or not present (Wentzel et al., 1988a). Wentzel et al. (1985) have shown that in the anaerobic zone the readily biodegradable COD (RBCOD) component of the influent is converted to SCFA by the non-polyP organisms mass, thereby

making SCFA available to the polyP organism mass for sequestration. The rate of conversion is much slower than the rate of sequestration, so that the rate of conversion controls the rate of sequestration. Hence, the mass of SCFA substrate that becomes available in the anaerobic reactor is governed by the kinetics of conversion. Should some SCFA be present in the influent, these SCFA will add to the SCFA generated by conversion (see Appendix A).

Kinetics of conversion of RBCOD to SCFA

From the behavioural pattern of P release in anaerobic reactors, the following conversion model is proposed (Wentzel *et al.*, 1985). It is hypothesised that:

- Only readily biodegradable COD (S_{bs}) can be converted to a
 form suitable for sequestration by the polyP organisms (X_{B,G})
 within the time scale of residence of the mixed liquor in the
 anaerobic reactor.
- The conversion is mediated by the non-polyP heterotrophic mass in the anaerobic zone, (X_{B,Hn}).
- All S_{bs} converted is immediately sequestered by the polyP organisms, i.e. the rate of P release is controlled by the rate of conversion.
- All S_{bs} not converted in the anaerobic reactor is utilised subsequently for non-polyP heterotrophic metabolism.
- The rate of conversion of S_{bs} is given by $dS_{bs}/dt = -K X_{B,Hn} S_{bs}$ (15)

where K = first order rate constant (0,06 d⁻¹) S_{bs} = readily biodegradable COD concentration in the anaerobic reactor (mgCOD/ ℓ)

 The rate of P release is assumed to be stoichiometrically related to the S_{he} sequestered. Hence:

$$dP/dt = -C_{sp} (d S_{bs}/dt)$$

$$= C_{sp} K X_{B,Hn} S_{bs}$$
where C_{sp} = stoichiometric ratio ($\Delta P: \Delta S_{bs}$)
$$(16)$$

= 0,5 mg(PO₄-P)/mgCOD converted.

Should nitrate be recycled to the anaerobic reactor, the conversion of RBCOD to SCFA is further complicated. It is hypothesised that any nitrate recycled to the anaerobic reactor is utilised as electron acceptor by the non-polyP heterotrophs. The implication is that the SCFA no longer are released, but are metabolised directly by the non-polyP organisms, until the nitrate is depleted. In the model this can be accommodated by reducing the amount of Sbs available for conversion as follows:

$$S_{bsi}^{l} = S_{bsi} - r.8,6. N_{o3.r}$$
 (17)

where $S_{bsi}' = \text{Readily biodegradable COD available for conversion per litre influent (mgCOD/<math>\ell$)

S_{bsi} = Readily biodegradable influent COD concentration (mgCOD/l)

N_{03,r} = Nitrate concentration in recycle to anaerobic reactor (mgN/t)

r = Recycle ratio based on influent flow

8,6 = Mass of COD removed per unit nitrate denitrified in synthesis [mgCOD/mg(NO₃-N)].

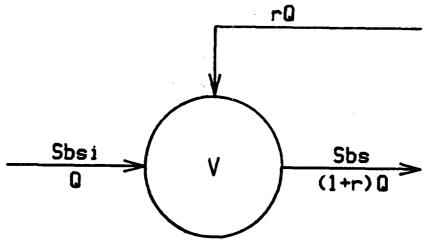


Figure 1

Schematic diagram of a single anaerobic reactor (with volume V) receiving influent flow (with flow rate Q) and recycle flow (with recycle ratio r). The influent readily biodegradable COD (with concentration S_{bi}) is converted in the anaerobic reactor to short-chain fatty acids by the non-polyP heterotrophs. The readily biodegradable COD not converted (with concentration S_{bi}) leaves the reactor via the outflow (with flow rate (1 + r)Q).

Steady state equations for the conversion of RBCOD to SCFA can be developed from the above hypotheses. Consider a single anaerobic reactor with volume V, influent flow rate Q and recycle ratio r, as shown in Fig. 1. A mass balance on S, yields:

$$V dS_{bs} = Q S'_{bsi} dt - (1 + r)Q S_{bs} dt - K X_{B,Hn} S_{bs} V dt$$
 (18)

Hence, at steady state $(dS_{bs}/dt = 0)$:

$$S_{bs} = \frac{S'_{bsi}/(1+r)}{[1+KX_{B,Hn}R/(1+r)]}$$
(19)

where

R = nominal retention time of anaerobic reactor

 $Q = Influent flow to system (\ell/d)$

 $V = Volume of reactor (\ell)$.

Similarly, from a mass balance on the n^{th} reactor in a series of N anaerobic reactors of equal volume, the S_{bs} concentration in the n^{th} reactor (S_{bsn}) is given by:

$$S_{bsn} = \frac{S'_{bsi}/(1 + r)}{[1 + K X_{B,Hn}R_N/(1 + r)]^n} \quad n = 1,2..,N \quad (20)$$

where
$$R_1 = R_2 = ...R_N$$

Concentration of non-polyP heterotrophs in the n^{th} anaerobic reactor, $(X_{B,Hn})$ is given by:

$$X_{B,Hn} = f_{xa}.MX_{B,H}/V_{at}$$
 (21)

where V_{at} = total anaerobic volume (l) f_{xa} = anaerobic mass fraction

MX_{B,H} = active mass of non-polyP organisms in system (mgVASS)

Let $V_a N = \text{volume of each anaerobic reactor (1)}$. Using Eq. (21) and noting that

 $V_{at} = N.V_{aN}$ and $R_N = V_{aN}/Q$, substituting in Eq. (20) gives

$$S_{bsn} = \frac{S'_{bsi}/(1+r)}{\frac{f_{xa} MX_{B,H}}{N Q}/(1+r)]^{n}}$$
 (22)

where $MX_{B,H}$ develops from the total mass of biodegradable in-(19) fluent COD less the mass of COD sequestered by the polyP organisms, and $MX_{B,H}/Q$ is the mass developing per litre influent flow,

$$\frac{MX_{B,H}}{Q} = \frac{[S_{bi} - (S'_{bsi} - (1 + r)S_{bsN})]Y_{H}R_{s}}{(1 + b_{H}R_{s})}$$
(23)

TABLE 1 VALUES FOR FRACTIONAL P CONTENT OF PolyP ORGANISM ACTIVE MASS $(f_{xbg,p})$ CALCULATED USING EQ. (14) FOR THE ENHANCED CULTURE SYSTEMS

System	Sludge age (d)	f _{XBG,P} (mgP/mgVASS)
UCT	10	0,44
Modified Bardenpho	7,5	0,39
Modified Bardenpho		0,38
Modified Bardenpho	20	0,45
	Average value	0,415

where (S'_{bsi}—(1 + r)S_{bsN}) = the mass of substrate/
$$\ell$$
 influent sequestered by the polyP organisms through the total anaerobic zone

S_{bi} = biodegradable influent COD (mgCOD/ ℓ)

Y_H = heterotrophic organism yield constant (0,45 mgVASS/mgCOD)

b_H = heterotrophic endogenous mass loss rate constant (0,24 mg VASS/mgVASS d at 20°C)

R_s = system sludge age (d)

S_{bsN} = readily biodegradable COD concentration leaving the last anaerobic reactor (mgCOD/ ℓ)

The P release in the nth reactor (per litre influent flow), ΔP_n , is derived from Eq. (16) and (22), i.e.

$$\Delta P_{n} = C_{sp} S_{bsi} \left[\frac{1}{\left[1 + K \frac{f_{xa}}{N} \frac{MX_{B,H}}{Q} / (1+r)\right]^{(n-1)}} - \frac{1}{\left[1 + K \frac{f_{xa}}{N} \frac{MX_{B,H}}{Q} / (1+r)\right]^{n}} \right]^{(24)}$$

Implications of conversion theory

The conversion theory set out above provides the means for calculating the mass of SCFA generated per day by the non-polyP organisms for sequestration by the polyP organisms (MS_{ee}), i.e.

$$MS_{sea} = (S'_{bsi} - (1+r) S_{bsN})Q$$
 (mgCOD/d) (25)

Knowing the mass of substrate sequestered by the polyP organisms, the mass of substrate available per day to the non-polyP organisms (MS_{R,H}) is calculated:

$$MS_{B,H} = Q.S_{bi} - MS_{seq}$$
 (mgCOD/d) (26)

In effect we have split the influent COD into two fractions, one to be utilised by the polyP organisms and the other to be utilised by the non-polyP organisms. Because of the independence of action of these two groups of organisms we can utilise the simplified enhanced polyP organism culture model (set out earlier) for calculating the biological P removal due to the polyP organisms. This, together with the P content of the endogenous and inert masses, and the P requirements for growth of the non-polyP organisms, allows the total P removal to be calculated for mixed culture biological excess P removal activated sludge systems. This is best illustrated by an example.

Mixed culture design example

Influent COD raw sewage, 500 mgCOD/ ℓ ($f_{S,us} = 0.07$ mgCOD/mgCOD, $f_{S,up} = 0.13$ mgCOD/mgCOD, $f_{S,bs} = 0.24$ mgCOD/mg biodegradable COD); anaerobic mass fraction, 15 per cent, with 2 reactors in-series; sludge age 20 d. Assume that 1

mgN/ ℓ of nitrate is present in the recycle to the anaerobic reactor, recycle ratio 1:1 with regard to influent flow. (In practice the actual nitrate in the recycle can be calculated using the procedures set down in WRC Manual, 1984, in which event the TKN/COD ratio also will need to be known).

The calculations set down below apply to both the UCT and modified Bardenpho systems. (For the modified Bardenpho system replace r-recycle data with s-recycle data). In all the calculations below the flow rate (Q) is assumed to be $1\,\text{ld}$. Because of this assumption, the masses (M) calculated are equivalent to the mass per unit flow. (To obtain the actual masses, the actual influent flow rate should be utilised in the equations). In the design example it is assumed that no acetate is present in the influent. Should acetate be present, refer to Appendix A.

Sewage characteristics

- Influent COD, $S_{ti} = 500 \text{ mgCOD}/\ell$
- Unbiodegradable particulate COD, $S_{upi} = f_{S,up}S_{ti}$ = 0,13.500 = 65 mgCOD/ ℓ
- Unbiodegradable soluble COD, $S_{usi} = f_{S,us}S_{ti}$ = 0,07.500 = 35 mgCOD/ ℓ
- Biodegradable influent COD, $S_{bi} = S_{ti} (1 f_{S,us} f_{S,up})$ = 500 (1 - 0,07 - 0,13) = 400 mgCOD/ ℓ
- Readily biodegradable COD, $S_{bsi} = f_{S,bs}S_{bi}$ = 0,24.400 = 96 mgCOD/ ℓ

Readily biodegradable COD available for conversion

The influent readily biodegradable COD concentration available for conversion is given by Eq. (15):

$$S'_{bsi} = S_{bsi} - r8.6 N_{o3,r}$$

= 96 - 1. 8.6. 1
= 87.4 mgCOD/ ℓ

Readily biodegradable COD not converted

The concentration of readily biodegradable COD (S_{bsN}) leaving the last anaerobic reactor (N) is calculated from Eqs. (22) and (23) using the following procedure:

- Assume $S_{LX} = 0 \text{ mgCOD/}6$
- Calculate $\frac{MX_{B,H}}{Q}$, using Eq. (23)
- Using calculated value for MX_{B,H}, calculate S_{bsN} from Eq. (22).
- Recalculate $MX_{B,H}$ using calculated value for S_{bsN} .
- Repeat the last two steps until S_{bsN} and MX_{B,H} are constant.

Applying the above procedure to the design example we obtain

$$\frac{MX_{B,H}}{Q} = 514.2 \text{ mgVASS/}\ell.d$$

$$S_{beN} = 9.4 \text{ mgCOD}/\ell$$

SCFA sequestered

The mass of SCFA sequestered per day by the polyP organisms

$$MS_{\text{seq}} = [S'_{\text{bsi}} - (1+r) S_{\text{bsi}}]Q$$

= [87,4 - (2) . 9,4]1
= 68,6 mgCOD/d.

Substrate available to non-polyP organisms

The mass of substrate available to the non-polyP organisms per day (MS_{R,H}) is calculated from Eq. (26)

$$MS_{B,H} = QS_{bi} - MS_{seq}$$

= 1.400 - 68,6
= 331,4 mgCOD/d.

From the last two calculations above, the substrate fractions for the polyP and non-polyP organisms are now available, and the masses and P removals of both population groups are calculated separately.

PolyP organisms

Biological active mass: The mass of biological active polyP organisms in the system $(MX_{B,G})$ is calculated from Eq. (7). However, MS_{seq} is substituted for $MS_{bs,a}$ because, in the mixed cultures, the substrate available to the polyP organisms includes that generated by conversion in the anaerobic zone:

$$MX_{B,G} = \frac{Y_G MS_{seq} R_s}{(1 + b_G R_s)}$$
$$= \frac{0.45.68,6.20}{(1 + 0.04.20)}$$
$$= 343 \text{ mgVASS}.$$

Endogenous mass: The endogenous mass in the system for the polyP organisms ($MX_{E,G}$) is calculated from Eq. (8):

$$\begin{array}{rcl} MX_{E,G} &=& f_{E,G} & b_G & MX_{B,G} & R_s \\ &=& 0.25.0, 4.343.20 \\ &=& 68,6 & mgVESS. \end{array}$$

<u>P removal/ ℓ influent:</u> The P removal for the polyP organisms per litre influent flow (ΔP_G) is calculated from Eqs. (12) and (13):

$$\Delta P_{G} = \left[\begin{array}{ccc} f_{XBG,P} & \frac{MX_{B,G}}{R_s} + f_{XEG,P} & \frac{MX_{E,G}}{R_s} \end{array} \right] \frac{1}{Q}$$

$$= \left[0.38. \frac{343}{20} + 0.03. \frac{68.6}{20} \right] \cdot \frac{1}{1}$$

= 6,62 mgP/ ℓ influent.

Non-polyP organisms

The steady state equations for the non-polyP organisms are given by Marais and Ekama (1976) or WRC Manual (1984).

Biological active mass in the system $(MX_{R,H})$:

$$MX_{B,H} = \underbrace{Y_{H}.MS_{B,H} R_{s}}_{(1 + b_{H} R_{s})}$$

$$= 0,45.331,4.20$$
$$(1 + 0,24.20)$$

= 514,2 mgVASS.

Endogenous mass in the system $(MX_{E,H})$:

$$\begin{split} \text{MX}_{\text{E,H}} &= \text{f}_{\text{Ep,H}} \text{b}_{\text{H}} \text{MX}_{\text{B,H}} \text{R}_{\text{s}} \\ &= 0,2.0,24.514,2.20 \\ &= 493,6 \text{ mgVESS}. \end{split}$$

P removal/ ℓ influent (ΔP_H):

$$\Delta P_{H} = \begin{bmatrix} f_{XBH,P} & \frac{MX_{B,H}}{R_{s}} + f_{XEH,P} & \frac{MX_{E,H}}{R_{s}} \end{bmatrix} \cdot \frac{1}{Q}$$

$$= \begin{bmatrix} 0,03 & \frac{514,2}{20} + 0,03 & \frac{493,6}{20} \end{bmatrix} \frac{1}{1}$$

= 1,51 mgP/ ℓ influent.

Inert mass

The steady state equations for the inert mass are given by Marais and Ekama (1976) or WRC Manual (1984).

Inert mass in system (MX₁):

$$MX_1 = f_{S,up} QS_{ti} R_s/f_{cv}$$

= 0,13.1.500.20/1,48
= 878,4 mgVISS.

P removal/ ℓ influent for inert mass (ΔP_{i})

$$\Delta P_1 = (f_{X1,P} - \frac{MX_1}{R_s}) \frac{1}{Q}$$

$$= (0.03.878,4/20). 1$$

= 1,32 mgP/ ℓ influent.

Total P removal/l influent

The total P removal per litre influent for the system (ΔP) is given by the sum of the component P removals, i.e.

$$\Delta P = \Delta P_G + \Delta P_H + \Delta P_I$$

= 6,62 + 1,51 + 1,32
= 9,45 mgP/ ℓ influent.

Experimental verification

To test the predictive power of the steady state mixed culture model describing biological excess phosphorus removal (BEPR), data were collected from a number of laboratory-scale systems operated at steady state over the prior six years at the University of Cape Town. System configurations were Phoredox, 3-stage

			Source		Burke <i>et al.</i> (1986)	:	: :	: :	•	Wentzel	(unpublished)	: :	1	: :		Siebritz et al (1983)	:		(unpublished)	: :	•	Robinson	(peysilqndun)	Siebritz et al	(1983) Lakav	(unpublished)	Siebritz et al.	1555	Lakay	(nupupupupupu)	:		:
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TABLE 2 Configurations of laboratory-scale systems used to evaluate the steady state BEPR model. The system's responses are listed in Table 3.			Aerobic	2	2	81	2	1,5	2,1	1	1	1	0 or 2,25	2,625	cz9'z	1	ı	ı	 	1 1	1	1	ı	ı	ı		1	1	œ	1	ı	1	
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modified Bardenpho, UCT, modified UCT (MUCT) and Johannesburg. System sludge ages ranged from 3 to 28 d. The anaerobic zone in these systems consisted of either a single reactor or two or four reactors in series, with total anaerobic mass fraction ranging from 0,09 to 0,5. Recycle ratio to the anaerobic zone was either 0,5 or 1 or 2 with respect to the influent flow. The different system configurations with their associated sludge ages, sludge mass fractions and recycle ratios are listed in Table 2.

The following tests were done daily:

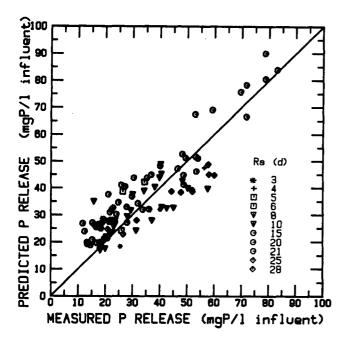


Figure 2
Predicted versus measured P release; data from Tables 2 and 3.

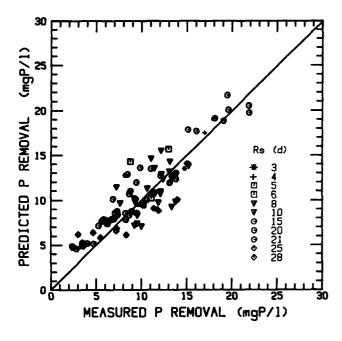


Figure 3
Predicted versus measured P removal; data from Tables 2 and 3.

- unfiltered effluent COD
- filtered effluent COD
- unfiltered influent TKN
- filtered effluent TKN
- unfiltered influent total phosphate
- filtered effluent total phosphate
- total phosphate on filtered mixed liquor samples from each of the reactors
- filtered effluent nitrate
- nitrate on filtered mixed liquor samples from all the reactors
- oxygen utilisation rate(s) of the aerobic reactor(s)
- pH of the aerobic reactor(s)
- VSS of the aerobic mixed liquor
- readily biodegradable COD (RBCOD) using the method described in the WRC Manual (1984).

All the systems received unsettled municipal waste water from Mitchell's Plain, Cape Town. Batches of sewage were collected from the treatment works and stored in stainless steel tanks at 4°C - experience has shown that this minimises changes in sewage characteristics (Wentzel et al., 1988a). Each batch of sewage supplied feed for approximately two weeks. Feed strengths selected were either 250 or 500 or 800 or 1 000 mgCOD/l and were maintained by appropriate dilution of the sewage batch with tap water. P concentration in the influent feed was augmented, by KH₂PO₄ addition, to ensure P always was present in the effluent from the laboratory-scale systems. Sewage batches collected at the works often differed quite appreciably with respect to their TKN/COD ratios and RBCOD concentrations; each laboratory-scale system treated a number of such batches. Data on each batch were averaged; provided the batch response exhibited steady state behaviour, the appropriate averages were used as input to the steady state theory and the P release, P removal and VSS concentrations calculated, following the procedures set out in the section above Mixed culture design example. The average experimental data obtained on each sewage batch that exhibited steady state behaviour, are listed in Table 3. In Table 3 the number in column 1 reflects the number assigned to each system configuration in column 1 of Table 2.

Phosphorus release

A plot of predicted versus measured total anaerobic P release is shown in Fig. 2. Constants for conversion of RBCOD to SCFA (Eq. 22) used in the predictions were K=0.06/d and $C_{\rm sp}=0.5$ mgP/mgCOD. These values are the same as those used previously by Wentzel *et al.* (1985) to describe the P release down a series of anaerobic reactors in a modified UCT system. With these values for the constants, from Fig. 2, reasonable correlation is obtained between observed and predicted data on P release over the wide range of system configurations, operating conditions and sewage characteristics; this correlation lends strong support to the basic conversion hypothesis, and to the steady state P release theory developed from it.

Phosphorus removal

Predicted versus measured total P removal is shown in Fig. 3. In predicting the P removal it was found that the value for $f_{XBG,P}$ (P content of polyP organism biological active mass) obtained from the enhanced cultures ($f_{XBG,P}=0.41~\text{mgP/mgVASS}$) caused the model to overpredict the measured P removal, by approximately 7 per cent. Accordingly, $f_{XBG,P}$ was reduced to 0.38 mgP/mgVASS;

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** Aerobic reactor subdivided into 2 equal size reactors in series

all other constants obtained from the enhanced cultures remained the same. With the reduced value for $f_{XBG,P}$, from Fig. 3, it is apparent that reasonable correlation is obtained between predicted and measured P removal, over the wide range of system configurations, operating conditions and sewage characteristics. Therefore, for mixed culture systems, a value for $f_{XBG,P}$ of 0,38 mgP/mgVASS appears the most appropriate for use in the steady state theory.

Volatile suspended solids concentration

Predicted versus measured VSS concentration is shown plotted in Fig. 4; again good correlation is obtained over a wide range of conditions.

Discussion

Model comparison

The steady state BEPR activated sludge constitutes an extension of the steady state aerobic activated sludge model of Marais and Ekama (1976) and the anoxic/aerobic model of Van Haandel et al. (1981) (see also WRC Manual, 1984). The extension is brought into operation when an anaerobic reactor is introduced at the head of the activated sludge system. In this event the extended or BEPR steady state model predicts, in particular, the generation of a new sludge fraction - the polyP organism mass. It is now of interest to enquire briefly into the differences in response invoked with the incorporation of the anaerobic reactor in the system.

VSS and TSS generation

Effect of incorporating an anaerobic reactor in the system on volatile suspended solids (VSS) and total suspended solids (TSS) is shown in Fig. 5; VSS and TSS produced per unit of COD applied

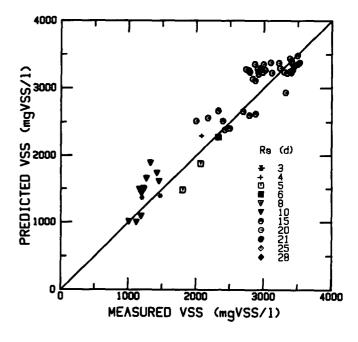


Figure 4 Predicted versus measured VSS concentration; data from Tables 2

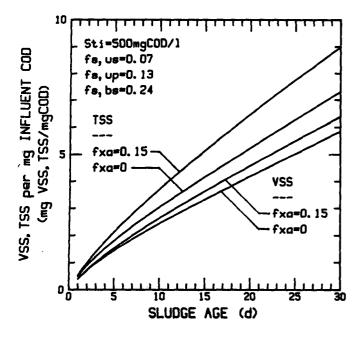


Figure 5

Predicted VSS and TSS generated per unit influent COD versus sludge age for a BEPR single anaerobic reactor ($f_{xa} = 0.15$) and a non-BEPR system ($f_{xa} = 0$) receiving influent as shown.

to the system are shown plotted against sludge age for a system not exhibiting BEPR (anaerobic mass fraction, $f_{xa}=0$) and a system exhibiting BEPR (anaerobic mass fraction, $f_{xa}=0,15$) for influent COD of 500 mg/ ℓ . The VSS in both systems is calculated from steady state theory (set out earlier) and TSS (X_{T}) from

$$X_{T} = (X_{B,H} + X_{E,H} + X_{I})/f_{V/T,H} + (X_{B,G} + X_{E,G})/f_{V/T,G}$$
 (27)

where

 $f_{V/T,H} = VSS/TSS$ ratio for *non*-polyP organisms $\approx 0.8 \text{ mgVSS/mgTSS}$

¹V/T,G = VSS/TSS ratio for polyP organisms = 0,46 mgVSS/mgTSS (Wentzel *et al.*, 1989a).

From Fig. 5, the VSS of the BEPR system is only slightly higher than that of the non-BEPR system. However, the TSS of the BEPR system is significantly higher than that of the non-BEPR system. For example, from Fig. 5, at 20 d sludge age and influent COD of 500 ml, the TSS in the BEPR system is 6,5 mgTSS/mgCOD applied, and that in the non-BEPR system 5,1 mgTSS/mgCOD applied. This higher TSS production is due to the large quantities of polyP, and associated counterions, stored in the sludge produced by BEPR systems. The increase in TSS production will have significant impact on the design of secondary settling tanks in BEPR systems because the design is based on the TSS not VSS (Ekama and Marais, 1986).

VSS fractions

Although there is only small difference in VSS production between a BEPR and a non-BEPR system, the constituent sludge fractions for the two systems differ markedly. This can be illustrated most readily by comparing the sludge fractions generated in the BEPR design example dealt with earlier (anaerobic mass fraction, $f_{xa} = 0.15$; sludge age = 20 d and COD = 500 mg/ ℓ of unsettled municipal waste water) with those generated in a non-BEPR system ($f_{xa} = 0$) having the same sludge age and influent COD. The two sets of sludge constituents are listed in Table 4. Note that the BEPR system has a smaller non-polyP organism biological active mass than the non-BEPR system, but that the BEPR system has a significant concentration of polyP organism biological active mass.

Denitrification

The differences in sludge constituents between these two systems introduce new problems in the modelling of the denitrification processes in activated sludge systems. In the general (and steady state) nitrification/denitrification activated sludge models (Van Haandel et al., 1981; WRC Manual, 1984), in the primary anoxic reactor of anoxic/aerobic systems, two denitrification rates have been recognised:

- A rapid denitrification rate due to the utilisation of RBCOD; and
- a slower rate due to the utilisation of slowly biodegradable COD (SBCOD).

This approach appears to model behaviour of anoxic/aerobic systems very satisfactorily. To date, the denitrification kinetic model has been applied also to the primary anoxic zone of anaerobic/anoxic/aerobic (BEPR) systems and again the denitrification capacity appears to have been predicted satisfactorily. However, from the research reported in this paper, the RBCOD is virtually totally sequestered in the anaerobic zone of BEPR systems by the polyP organisms and Wentzel et al. (1989a) have found that, in enhanced cultures, the polyP organisms have very small denitrification capacities. Thus, in BEPR systems, it would appear that the RBCOD no longer is available for denitrification. Furthermore, from Table 4, the biological active mass of the non-polyP organisms in the BEPR system is smaller than that in the non-BEPR system, that is, in the BEPR system there is a smaller active mass of organisms available for mediating the denitrification. Yet, experimentally the denitrification achieved in the primary anoxic reactor of the BEPR system is approximately the same as that in the primary anoxic reactor of a non-BEPR system with the same primary anoxic mass fraction. Consequently, modelling of the denitrification processes in the primary anoxic zone of BEPR systems needs to be re-examined to find an explanation for the high denitrification capacities observed in BEPR systems. Research into this aspect is at present in progress.

Phosphorus response in BEPR systems

By means of the steady state BEPR model, one can examine the phosphorus response (i.e. P release, P uptake and P removal) response in BEPR systems under different modes of operation (e.g. different sludge ages, f_{xa} ect.) and receiving waste waters with different characteristics (e.g. different S_{ti} , S_{bsi} ect.).

P release

Parameters that influence P release can be categorised into two groups, sewage characteristics and system characteristics.

TABLE 4

CONSTITUENT SLUDGE FRACTIONS PREDICTED BY THE BEPR STEADY STATE MODEL FOR A SYSTEM NOT EXHIBITING BEPR (f_{xa} = 0) AND A SYSTEM EXHIBITING BEPR (f_{xa} = 0,15), BOTH SYSTEMS WITH SLUDGE AGE 20 d AND TOTAL INFLUENT COD 500 mg/ ℓ OF UNSETTLED WASTE WATER.

			Valu	ıe
Parameter	Symbol	Units	f _{xa} = 0	$f_{xa} = 0.15$
PolyP organisms				
Biological active mass	$MX_{B,G}$	mgVASS	0	343
Endogenous mass	$MX_{E,G}^{B,G}$	mgVESS	0	68,6
Non-polyP organisms				
Biological active mass	$MX_{B,H}$	mgVASS	620,7	514,2
Endogenous mass	$MX_{E,H}^{B,H}$	mgVESS	595,9	493,6
Inert mass	MX_{I}	mgVISS	878,4	878,4
Total				
Biological active mass	$MX_{B,T}$	mgVASS	620,7	857,2
Endogenous mass	$MX_{E,T}$	mgVESS	595,9	562,2
Inert mass	MX,	mgVISS	878,4	878,4
Volatile solids	MX_{v}	mgVSS	2095	2298
Active fraction	f _{av}	mgVASS/mgVSS	0,30	0,37
P removal	$\overset{\text{av}}{\Delta}\text{P}$	mgP/ℓ influent	3,1	9,5

Sewage characteristics (WRC Manual, 1984):

- Influent COD,S,
- Fraction of S_{ti} which is unbiodegradable particulate, i.e. S_{up} = f. S.
- Fraction of S_{ti} which is unbiodegradable soluble, i.e. $S_{us} = f_{S,us}$ S_{ti}
- Biodegradable influent COD i.e. $S_{bi} = S_{ti}(1 f_{S,us} f_{S,up})$ • Fraction of S_{bi} which is readily biodegradable, i.e. $S_{bsi} = f_{S,bs}$

A "normal" unsettled municipal waste water in South Africa would have $f_{S,up} = 0.13$, $f_{S,us} = 0.07$ and $f_{S,bs} = 0.24$; settled waste water has $f_{S,up} = 0.04$, $f_{S,us} = 0.12$ and $f_{S,bs} = 0.34$. In countries where garbage grinding is permitted preliminary estimates for unsettled minicipal waste water give very much higher values for $f_{S,up}$, of approximately 0,23; no data are available for these waste waters when settled.

System characteristics:

- System sludge age, R_s = (mass of sludge in system)/(mass wasted per day).
- The r-recycle in the UCT type system and the s-recycle in the Bardenpho type system.
- The anaerobic mass fraction defined by (mass of sludge in anaerobic zone)/(total mass of sludge in system).
- Series or single anaerobic reactor configuration.

The sewage and system characteristics above affect the release directly. Indirect effects are due to nitrification and denitrification which may affect the nitrate discharged to the anaerobic reactor and hence the $S_{\rm bsi}$ available for conversion in accordance with Eq.

(15). The nitrate effect in turn is dependent upon the maximum specific growth rate of the nitrifiers and the denitrification design of the plant — location of anoxic reactors, anoxic mass fractions and the s- and a-recycles (WRC Manual, 1984) — and the TKN/COD ratio. Temperature also may have an influence but this has not yet been investigated.

Two preliminary remarks need to be made:

- Anaerobic mass fraction (f_{xa}) is the superior parameter in terms of which to evaluate the effects of the various parameters. In many papers the hydraulic retention time in the anaerobic reactor (R_N) is used in preference to f_{xa}. Although this is allowable theoretically, using R_N introduces complexity in that the volume of the anaerobic reactor, and the flow, need to be known; as a consequence, when using R_N one usually has to approach the solution by repeated trials, instead of directly.
- The parameter, P release per S_{bsi} is a convenient one in terms of which to express the release.

Taking note of the above, the effects of selected parameters on P release can now be investigated.

Sludge age, influent COD and anaerobic mass fraction: Taking note of the above, accepting the characteristics for an unsettled waste water from a South African municipal source and assuming that no nitrate enters the anaerobic reactor i.e. $S'_{bsi} = S_{bsi}$, also that r = s = 1, the P release/100 mgS'_{bsi} versus f_{xa} is shown in Fig. 6a for a single anaerobic reactor with S_{ti} of 250, 500 and 1 000 mgCOD/ ℓ and R_s of 10, 15, 20, 25 and 30 d. On the same plots are shown the **mass** of RBCOD/100 mgS'_{bsi} **not** converted.

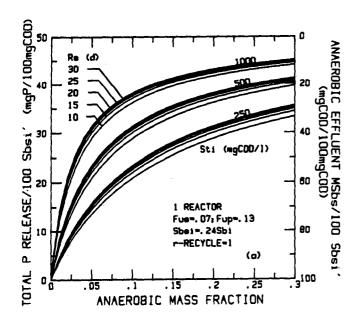


Figure 6a
Predictions of total anaerobic phosphorus release and mass of RBCOD/100 mgS' not converted for a single anaerobic reactor system with influent CODs and system parameters shown.

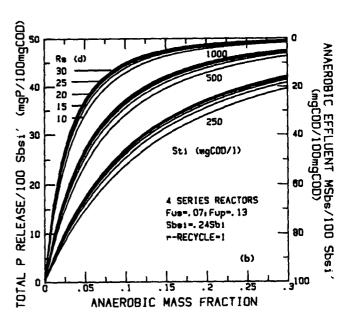


Figure 6b
Predictions of total anaerobic phosphorus release and mass of RBCOD/100 mgS', not converted for a four-in-series anaerobic reactor system with influent CODs and system parameters shown.

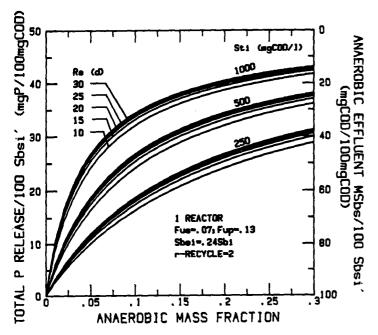


Figure 7

Predictions of total anaerobic phosphorus release and mass of RBCOD/100 mgS' not converted for the influent CODs and system parameters shown, with a single anaerobic reactor and r-recycle of 2 (cf Fig. 6a for r = 1).

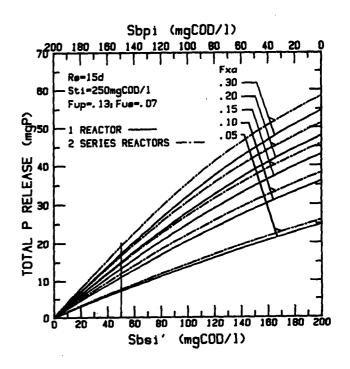


Figure 8

Effect of the magnitude of S'_{bsi} on anaerobic phosphorus release for a fixed total influent COD and system sludge age for selected anaerobic mass fractions.

The plots indicate the following:

• R has a relatively minor effect on P release.

S, has a marked effect on the P release — for a fixed anaerobic mass fraction the higher the S_{ti} the higher the P release per 100 S'_{bsi} or conversely, the higher the S_{ti} the lower the anaerobic

mass fraction to obtain the same release per S'bsi.

 f_{xa} also has a marked effect on P release — for a fixed S_{ti} the higher the f_{xa} the higher the P release per 100 S'_{bsi}. From the plot it would seem that with a single anaerobic reactor, one should select $f_{xa} > 0.15$ for design.

Subdivision of fxa: The effect of subdividing the anaerobic reactor is shown in Fig. 6b. The plot is similar to that in Fig. 6a but with the anaerobic mass subdivided into a series configuration of four. Comparing the P release behaviour between Figs 6a and 6b, series anaerobic reactor operation significantly improves the P release per 100 S'_{bsi}, (particularly at higher f_{xa}) or conversely, to give the same release a lower fxa fraction is needed with an inseries anaerobic reactor than with a single reactor. A comparison (not shown) between single, two-in-series and four-in-series anaerobic reactors indicates that the main improvement is from single to two-in-series reactors.

r-Recycle: The effect of the r-recycle ratio in the UCT system is illustrated in Fig. 7 where the release in a single reactor system for r = 2 is plotted. Comparing Figs 6a and 7, r = 1 is superior to r = 12. However in the UCT system the lower recycle requires a larger anaerobic volume to give the same f_{va} as the higher recycle (WRC Manual, 1984).

 S_{bsi}/S_{bi} ratio: The effect of the S_{bsi}/S_{bi} ratio is illustrated in Fig. 8 for a single and a two-in-series anaerobic reactors, R_s = 15d, and f_{xa} of 0,05; 0,10; 0,15; 0,20 and 0,30; $S_{ti} = 250$ and $S_{bi} = 200$ mgCOD/ ℓ . S_{bsi} is varied from zero up to S_{bi} , the S_{bpi} varying correspondingly from S_{bi} to zero, $(S_{bpi} + S_{bpi} = S_{bi})$. For this sewage S_{bsi} normally is approximately 50 mgCOD/ ℓ and for a single anaerobic reactor with $f_{xa} = 0.15$, the P release is approximately 14 mgP/ ℓ influent, i.e. 0,28 mgP/mgS_{bsi}. Clearly for any selected f_{xa} , if the S_{bsi} is increased, the P release also increases but the increase in P release has a decreasing tendency so that even if the $S_{hsi} = 200$ (i.e. $S_{bsi}/S_{bi} = 1$) the release obtained for a single anaerobic reactor with $f_{ya} = 0.15$ would be only 43 mgP/ ℓ influent flow, i.e. 0,22 mgP/mgS_{hsi} . The reason for the low release is that in this case S_{bsi} = S_{bi}, so that a large fraction of S_{bsi} is utilised to generate nonpolyP heterotrophic mass. If, however, the S_{bsi} is increased by adding SCFA, the improvement will be linear (i.e. not with a decreasing tendency as with complex RBCOD). This is so because the SCFA do not require conversion by the non-polyP organisms.

P uptake

The most important single factor that influences the magnitude of P uptake is the magnitude of PHB substrate sequestered by the polyP organisms in the anaerobic reactor, or equivalently (and more practical) the magnitude of the P release in the anaerobic reactor. Once the magnitude of P release has been determined, only two parameters have any marked direct influence on the magnitude P uptake - sludge age (R) and total influent COD (S,). However, both these parameters also have an influence on the magnitude of P release, and thus indirectly on P uptake. Accordingly, to enquire into the direct effect of these parameters on P uptake, their effect on P release has to be excluded. This is achiev-

ed by plotting P uptake versus P release, for various values of sludge age and total influent COD respectively.

Sludge age: Influence of R on P uptake is shown in Fig. 9 where P uptake is plotted against P release for different R and a fixed S, of 500 mg/l. For any given P release, as R increases, P uptake decreases. This is due to the decrease in active mass (and associated P content) wasted per day with increased $R_{\mbox{\tiny c}}$.

Influent COD: Influence of S_{ti} on P uptake is shown in Fig. 10

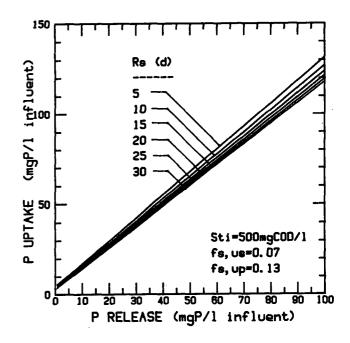


Figure 9 Predicted P uptake versus P release for various R, as shown.

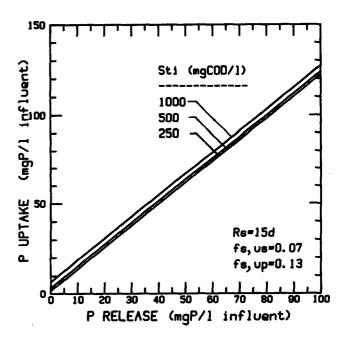


Figure 10 Predicted P uptake versus P release for various S,, as shown.

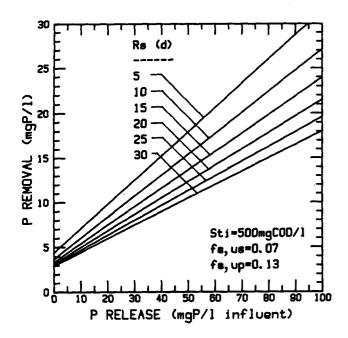


Figure 11
Predicted P removal versus P release for various R, as shown (cf. Fig. 9).

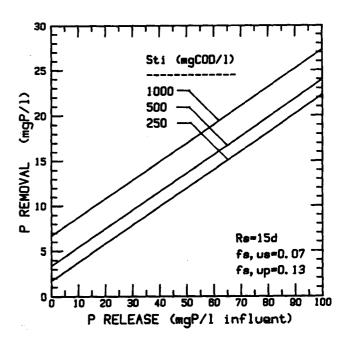


Figure 12
Predicted P removal versus P release for various S_{ti} , as shown (cf. Fig. 10).

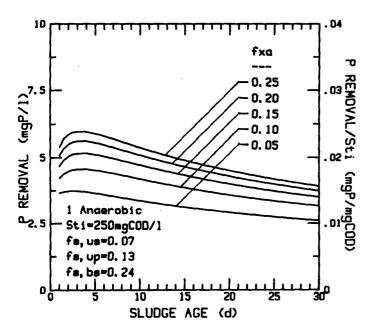


Figure 13

Predicted P removal versus sludge age for various f_{xa} , for a single anaerobic reactor system receiving unsettled waste water of 250 mgCOD/ ℓ_{x} , with characteristics as shown.

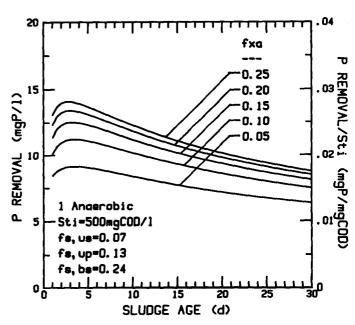


Figure 14
Predicted P removal versus sludge age for various f_{xa} , for a single anaerobic reactor system receiving unsettled waste water of 500 mgCOD/ ℓ_t with characteristics as shown.

where P uptake is plotted against P release for different S_{ti} and a fixed R_s of 15 d. From the plot is evident that for any given P release, as S_{ti} increases, the P uptake also increases — the influence of S_{ti} on P uptake is not via the polyP organisms, but is the result of the increase in non-polyP organism mass (and its associated P content) with increased S_{ti} .

From the plots in Figs 9 and 10, for a fixed P release the effect of R_s and S_{ci} on P uptake would not appear to be marked. However, for the same P release the relative effect on the P removal, which is the difference between P uptake and P release, is significant. To illustrate this, the same plots as in Figs 9 and 10 are shown in Figs 11 and 12 respectively, but with P removal plotted against P release. It now is apparent that, for the same P release, the P removal is markedly affected by both R_s and S_{ci}.

P removal

The influence of various factors on P release and P uptake has been described above. Since P removal is the difference between P uptake and P release, all these factors also will exert an influence on the P removal. However, a single factor may influence both the P release and P uptake so that the net effect, on the P removal, may not be immediately clear. It is of interest therefore to investigate the influence of the main design orientated parameters on P removal; these are sludge age (R_s) , anaerobic mass fraction (f_{xs}) , total influent COD (S_{ti}) , number of anaerobic reactors (N) and raw or settled sewage.

Sludge age and anaerobic mass fraction: Accepting the characteristics for an unsettled waste water from a South African municipal source with total influent COD of 250 mgCOD/ ℓ , and assuming that no nitrate enters the anaerobic reactor and that a recycle ratio to the anaerobic of 1:1 is present, P removal versus sludge age is shown in Fig. 13 for a single anaerobic reactor with f_{xa} of 0,05; 0,10; 0,15; 0,20 and 0,25. On the same plots P removal /S_{ti} also are shown. The plots indicate the following:

- Effect of R_s on P removal is complex. For $R_s < 3$ d the P removal increases with increase in R_e; however for R_e > 3 d P removal decreases with increase in R_s. The reason for this is that increase in R causes an increase in the RBCOD conversion and therefore increased P release and P uptake, however the increased R also causes a decrease in P uptake due to the lower active mass (and its associated P content) wasted per day. At R_s < 3 d, the former effect dominates the P removal, while at R_s > 3 d the latter dominates, giving rise to the shape of the curve. The latter effect, that is the decrease in both polyP and non-polyP organism active masses with increase in sludge age, would be crucially affected by the specific endogenous mass loss rate of the polyP organism mass - should the endogenous mass loss rate of the polyP organisms (0,04/d) have been the same as that of the non-polyP organism mass (0,24/d), virtually no BEPR would have been obtained.
- Effect of f_{xa} on P removal also is shown in Fig. 13. For a selected R_s, increase in f_{xa} gives rise to an increase in P removal. This is due to the increased conversion of RBCOD with larger anaerobic mass fractions. The improvement in P removal however diminishes with each step increase in f_{xa} [cf section P release]

Influent COD: In Figs. 14 and 15 plots similar to Fig. 13 are given, except that S_{ii} is 500 mgCOD/ ℓ (Fig. 14) and 1 000 mg COD/ ℓ (Fig. 15). To assist comparison between the different S_{ii} 's, the right axis is given as P removal/ S_{ii} . Comparing Figs. 13, 14 and 15, it is evi-

dent that with increase in S_{ti} , P removal efficiency (i.e. P removal/ S_{ti}) increases. This is due to the increased magnitude of RBCOD conversion with increased S_{ti} [cf section **P release**].

Subdivision of f_{va}: Effect of subdividing the anaerobic reactor is

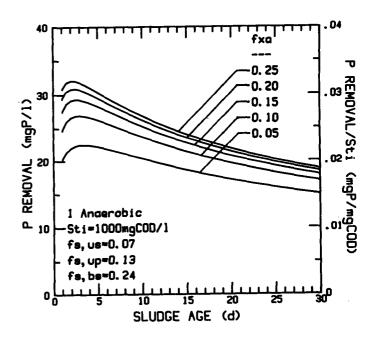


Figure 15
Predicted P removal versus sludge age for various f_{xa} , for a single anaerobic reactor system receiving unsettled waste water of 1 000 mgCOD/ ℓ_{y} , with characteristics as shown.

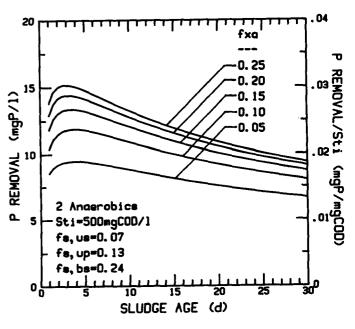


Figure 16
Predicted P removal versus sludge age for various f_{xa} , for a two-inseries anaerobic reactor system receiving unsettled waste water of 500 mgCOD/ ℓ , with characteristcs as shown (cf Fig. 14 for single anaerobic reactor system).

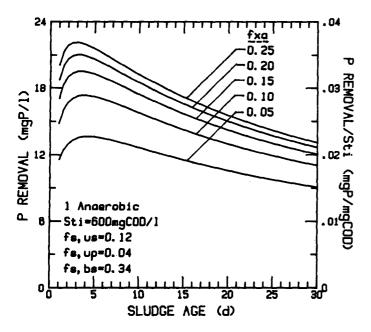


Figure 17
Predicted P removal versus sludge age for various f_{XA} , for a single anaerobic reactor system receiving settled waste water of 600 mgCOD/ ℓ , with characteristics as shown (cf. Fig. 15 for predicted P removal for original unsettled waste water). Note that for P removal/ S_{ti} , the S_{ti} refers to the settled waste water.

shown in Fig. 16. The plot is similar to Fig. 14, but with the anaerobic zone subdivided into two equal reactors. Comparing the P removal behaviour in Fig. 14 and 16, series operation of the anaerobic zone significantly improves the P removal. This improvement is due to the increased RBCOD conversion with inseries anaerobic reactor operation as a result of the first order nature of the conversion kinetics.

Settled and unsettled influent: Effect of settling the waste water on P removal is illustrated in Fig. 17 where P removal is shown plotted against sludge age for various f_{xa} , for a waste water of original $S_{ti} = 1000 \text{ mgCOD}/\ell \text{ and subject to primary sedimentation to give}$ a settled waste water with strength 600 mgCOD/l. Comparing the P removal for the original unsettled waste (Fig. 15) with that for the settled waste (Fig. 17), it is evident that settling will reduce the P removal by the system. This reduction is due to the decrease in the mass of biodegradable COD entering the activated sludge system, which causes a reduction in the RBCOD converted and in the mass of non-polyP organisms generated. However, P removal per influent COD enterig the biological reactor is higher for the settled than for the unsettled waste water. This is apparent from Figs. 15 and 17, by comparing the P removal/S₁₁ on the right hand axes. This arises because the ratio S_{bsi}/S_{ti} is higher for settled than for unsettled waste water (It should be noted that it is assumed no S_{bsi} is removed in settling; this will not be strictly correct but the S_{bsi} removal in settling appears to be minimal).

Conclusion

This paper has presented a mechanistically based model for describing BEPR in single sludge activated sludge systems under steady state conditions. It supersedes the largely empirical models previously presented (Siebritz et al., 1983; Wentzel et al., 1985). A

cardinal aspect in maximising the P removal is to minimise, or completely eliminate, entry of the electron acceptors nitrate or oxygen to the anaerobic reactor. Where nitrification will take place in the BEPR system, either by deliberate design or occasionally, prevention of the nitrate entry to the anaerobic reactor dominates the design of the system. Nitrification/denitrification aspects have been extensively investigated and the design procedures are well established, in the WRC Manual (1984). In this paper some questions have been raised about the adequacy of the existing procedure for determining the denitrification capacity of the primary anoxic reactor in anaerobic/anoxic/aerobic systems. However, for the purpose of design the existing prodcedure can be accepted as adequate.

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Appendix A

Effect of acid fermentation on steady state design procedure

The influent RBCOD (S_{bsi}) may contain a SCFA fraction. This always will be the case if the underflow from the primary settling tank is acid fermented and the supernatant, or the eluterated supernatant, or the entire fermented underflow, is added back to the influent.

In the anaerobic reactor sequestration of the SCFA from the influent is rapid and always can be taken to be complete. For the purpose of design it is convenient to separate the influent RBCOD into two fractions; one due to SCFA in the influent (this fraction does not require conversion in the anaerobic reactor) and the other due to the normal complex RBCOD in the influent (this fraction requires conversion in the anaerobic reactor to SCFA before sequestration). Let

$$S_{bs,ai} = RBCOD$$
 due to SCFA in the influent

 $S_{bsci} = complex RBCOD$ in the influent, i.e.

$$S_{bsi} = S_{bs,ai} + S_{bs,ci} \tag{A.1}$$

Should nitrate enter the anaerobic reactor it is not clear whether $S_{bs,ai}$ or $S_{bs,ci}$ will be used preferentially as the electron donor. For the purpose of design it is assumed that the influent complex RBCOD $(S_{bs,ci})$ will serve as the electron donor.

Taking note of the above, the design procedure, set out in the body of this paper, can be modified so as to include situations where SCFA are present in the influent. The presence of SCFA in the influent effects the division of substrate between the polyP and non-polyP organism groups. This can be accounted for as follows:

RBCOD available for conversion

The influent RBCOD concentration available for conversion $(S'_{bs,ci})$ is given by:

$$S'_{bs,ci} = S_{bs,ci} - r 8,6 N_{o3,r}$$
 (A.2)

$$= (S_{bsi} - S_{bs,ai}) - r 8,6 N_{03,r}$$
(A.3)

RBCOD not converted

The concentration of complex RBCOD leaving the last anaerobic reactor $(S_{bs,cN})$ is calculated using the reinteration procedure set down in the body of the paper except that $S'_{bs,ci}$ is substituted for S'_{bsi} , and $S_{bs,cN}$ for S_{bsN} , i.e. the following two equations are used in the procedure,

$$S_{bs,cN} = \frac{S'_{bs,ci}/(1+r)}{\begin{bmatrix} -\frac{f_{xa}}{N} \frac{MX_{B,H}}{Q} / (1+r) \end{bmatrix} N}$$
(A.4)

$$MX_{B,H} = \left[\underbrace{S_{bi} - (S'_{bs,ci} - (1+r)S_{bs,cN}) - S_{bs,ai}}_{(1+b_{H} R_{s})} \right] Y_{H} R_{s}$$
(A.5)

SCFA sequestered

The mass of SCFA sequestered per day by the polyP organisms (MS_{seq}) is the SCFA in the influent, plus the SCFA generated in the anaerobic reactor by the non-polyP organisms, i.e.

$$MS_{seq} = QS_{bs,ai} + [S'_{bs,ci} - (1+r)S_{bs,cN}]O$$
 (A.6)

Substrate available to non-polyP organisms

The mass of substrate available to the non-polyP organisms per day $(MS_{B,H})$ can be calculated as in the design example, i.e.

$$MS_{R,H} = QS_{bi} - MS_{seo}$$
 (A.7)

Having divided the influent RBCOD into the fractions available to the polyP organisms and that available to the non-polyP organisms, the rest of the calculation procedure set down in the design example [i.e. from **polyP organisms**] can be followed.

Appendix B

List of symbols

Symbol	Description
$b_G^{}$	Specific endogenous mass loss rate constant for polyP organisms (0,04/d)
b_{H}	Specific endogenous mass loss rate constant for
	heterotrophic non-polyP organisms (0,24/d)
BEPR	Biological excess phosphorus removal
C_{sp}	Stoichiometric ratio P release per COD converted (0,5 mgP/mgCOD)
$f_{Ep,G}$	Fraction of polyP organisms that is unbiodegradable particulate residue (0,25 mgVSS/mgVASS)
$f_{Ep,H}$	Fraction of heterotrophic non-polyP organisms that
Ep,ri	is unbiodegradable particulate residue
	(0,2 mgVSS/mgVASS)
$\mathrm{f}_{\mathrm{P,rel}}$	Stoichiometric ratio P release acetate sequestered
	(0,5 mgP/mgCOD)
$f_{S,bs}$	Fraction of biodegradable substrate that is readily
c	biodegradable (mgCOD/mgCOD)
$f_{S,up}$	Fraction of substrate that is unbiodegradable particulate (mgCOD/mgCOD)
6	Fraction of substrate that is unbiodegradable solu-
$f_{S,us}$	ble (mgCOD/mgCOD)
$f_{V/T,G}$	VSS/TSS ratio for polyP organisms
⁻V/T,G	(0,46 mgVSS/mgTSS)
$f_{V/T,H}$	VSS/TSS ratio for heterotrophic non-polyP organisms (0,80 mgVSS/mgTSS)
\mathbf{f}_{-}	Anaerobic mass fraction
$egin{aligned} \mathbf{f}_{\mathbf{x}\mathbf{a}} \\ \mathbf{f}_{\mathbf{X}\mathbf{B}\mathbf{G},\mathbf{P}} \end{aligned}$	Fraction of polyP organism biological active mass that is phosphorus (0,38 mgP/mgVASS)
$f_{XBH,P}$	Fraction of heterotrophic non-polyP organism
хвн,г	biological active mass that is phosphorus (0,03 mgP/mgVASS)
$f_{XEG,P}$	Fraction of polyP organism endogenous mass that is phosphorus (0,03 mgP/mgVSS)
$f_{_{\mathrm{XEH,P}}}$	Fraction of heterotrophic non-polyP organism endogenous mass that is phosphorus (0,03 mgP/mgVSS)
G	Subscript for polyP organisms
H	Subscript for heterotroph non-polyP organisms
Jhb	Johannesburg
K	First order rate constant for conversion of RBCOD to SCFA (0,06/d)
M	Prefix to denote mass
MP_{rel}	Mass of phosphorus released (mgP/l influent)
$N_{o3,r}^{rel}$	Nitrate concentration recycled to anaerobic reactor (mgN/l)
P	Phosphorus
PHB	Poly-β-hydroxybutyrate
Q	Influent flow rate (l/d)

R	Nominal hydraulic retention time of anaerobic reactor (d)	S_{usi}	Influent unbiodegradable soluble COD concentration (mgCOD/l)
R_{N}	Nominal hydraulic retention time of a single	SBCOD	Slowly biodegradable COD
N	anaerobic reactor in a series of anaerobic reactors	SCFA	Short-chain fatty acids
	(d)	TSS	Total suspended solids
R_s	Sludge age (d)	UCT	University of Cape Town
r	Recycle ratio of r-recycle with respect to influent	V	Reactor volume (l)
	flow	$\mathbf{V}_{\mathtt{aN}}$	Volume of each anaerobic reactor in a series of
RBCOD	Readily biodegradable COD	aN	anaerobic reactors (l)
$S_{B,H}$	Concentration of biodegradable COD available to	v	Total anaerobic volume (ℓ)
в,гі	heterotrophic non-polyP organisms (mgCOD/l)	V VSS	Volatile suspended solids
S_{bi}	Influent biodegradable COD concentration	WRC	Water Research Commission
OI .	(mgCOD/l)	$X_{B,G}$	Concentration of polyP organism biological active
S_{bs}	Readily biodegradable COD concentration	B,G	mass (mgVASS/l)
55	(mgCOD/l)	$X_{B,H}$	Concentration of heterotroph non-polyP organism
S_{bsi}	Influent readily biodegradable COD concentration	в,н	biological active mass (mgVASS/l)
	(mgCOD/ℓ)	$X_{B,Hn}$	Concentration of heterotroph non-polyP organism
S' _{bsi}	Influent readily biodegradable COD concentration	D,rin	biological active mass in the nth reactor of a series
	available for conversion (mgCOD/l)		of anaerobic reactors (mgVASS/ℓ)
S _{bsn}	Readily biodegradable COD concentration in the	$X_{E,G}$	Concentration of polyP organism endogenous mass
•	nth reactor of a series of anaerobic reactors	E,G	(mgVSS/ℓ)
	(mgCOD/l)	$X_{E,H}$	Concentration of heterotroph non-polyP organism
$S_{bs,a}$	SCFA concentration (mgCOD/l)	15,11	endogenous mass (mgVSS/ℓ)
S _{bs,a} S _{bs,ai} S _{bs,c}	Influent SCFA concentration (mgCOD/l)	\mathbf{X}_{i}	Concentration of inert volatile solids (mgVSS/l)
$S_{bs,c}$	"Complex" readily biodegradable COD concentra-	$egin{array}{c} \mathbf{X_I} \\ \mathbf{X_T} \\ \mathbf{Y_G} \end{array}$	Concentration of total suspended solids (mgTSS/l)
	tion (mgCOD/l)	Y	Yield constant for polyP organisms
$S_{_{ m bs,ci}}$	Influent "complex" readily biodegradable COD	ď	(0,45 mgVASS/mgCOD)
	concentration (mgCOD/l)	$\mathbf{Y}_{_{\mathbf{H}}}$	Yield constant for heterotroph non-polyP
S' _{bs,ci}	Influent "complex" readily biodegradable COD		organisms (0,45 mgVASS/mgCOD)
-	concentration available for conversion (mgCOD/l)	ΔMP	Mass of P removed per day (mgP/d)
$S_{bs,cN}$	"Complex" readily biodegradable COD concentra-	$\Delta MX_{B,G}$	Mass of polyP organism biological active mass
	tion in the last anaerobic reactor of a series of N		wasted per day (mgVSS/d)
_	anaerobic reactors (mgCOD/l)	$\Delta MX_{E,G}$	Mass of polyP organism endogenous mass wasted
S_{phb}	Stored poly-β-hydroxybutyrate concentration	-	per day (mgVSS/d)
_	(mgCOD/l)	ΔΡ	Concentration of P removed (mgP/l)
S_{seq}	Concentration of substrate available to polyP	$\Delta P_{_{ m G}}$	P removal by polyP organisms (mgP/l)
	organisms for sequestration (mgCOD/t)	$\Delta P_{_{ m H}}^{^-}$	P removal by heterotrophic non-polyP organisms
S _{ti}	Total influent COD concentration (mgCOD/l)		(mgP/ℓ)
S_{upi}^{u}	Influent unbiodegradable particulate COD concen-	$\Delta P_{_{ m I}}$	P removal by inert material (mgP/l)
	tration (mgCOD/l)		